Parts		Bauteile			Pièces		Piezas	Parti	Delar
510 H	lyspeed								(5) (1) (1) (5) (3)
ltem	Part No.	Description	Quantity					\sim	
1 2 3	510-001ASSY 510-002 510-003A	Case & cover assembly Case cover painted Drum Drum bore was changed	1 1 1						
4	510-004	1983 from 28mm to 25mm Clutch cone Early models were brass, now tufnol customer must be able to drill pin hole	1				8 27 21		
5	510-005	Pawl Chromed	1				γ	$\mathbb{A} \mid \mathbb{A} \setminus \mathbb{A}$	
6 7	510-006 6051007	Clutch wheel nut E/L pol M/Shaft & cone assembly	1				K ?A)∠		
1	6051007	Drum end was reduced in diameter	1						
8	6051008	28mm to 25mm in 1983 Operating spindle assembly Contains 8 & 27	Set			ـــــــــــــــــــــــــــــــــــــ			
9	510-009	Operating lever	1				4		
10A	510-RCA70S	Gipsy RČ 8mm	1						
10B	510-RCA60S	Gipsy RC 10mm	1			(
12	6051012	Set of rollers & washers contains 2 x 12, 2 x 13, 6 x 34	Set						
13	510-013	Roller spindle/s	1				$\mu(\gamma \eta)$		
14	510-014	Pawl bolt spacer	1						
15	6051015	Mainshaft bushes Port/stbd bushes 15 & 16	Set			a y	A ~ IN	↓ / 4 9 ② ②	
16	6051015	Mainshaft bushes	Set				風 ア		
		Port/stbd bushes 15 & 16							
17	6051017	Set of bushes	Set						
18	6051017	Contains 17 & 18 Set of bushes	Set						
10	0001011	Contains 17 & 18	001			33 6	20)— ∔•	
19	6051019	Filler plug	1	Item	Part No.	Description	Quantity		DE DE DE DE
20	6051020	Handle comp with grip Contains 20 & 21	1	nem	Fait NO.	Description	Quantity	C S S S S S S S S S S S S S S S S S S S	
21	6051020	Handle comp with grip	1	33A	510-033O	1/4inBSP Grease nipple	1		
		Contains 20 & 21			400.0050	Imperial 13mm A/F pre 1983			Starboard Chain
22	6051022	Freewheel sprocket set	Set	34 35	400-025R 510-035	Standard washer SS 1/2IN Set pin SS HEX 1/4 3/4IN	1		
23	6051024	Contains 2 x 22 Chain set & links	Set	36	510-036	Washer C/plated	1 1		
20	0001024	Contains 2 x lengths of chain 4 x 24	001	43	6051043	Headed bush set of four	Set		
24	6051024	Chain set & links	Set		540.044	Contains 4 x 43			Port Chain
25	6051099	Contains 2 x lengths of chain 4 x 24	Set	44 45	510-044 6051099	Standard nut MS 1/4BSW 510 Seal set	1 Set	10-20-20-20-20-20-20-20-20-20-20-20-20-20	<u>IC ICICI</u>
20	0021099	510 seal set Contains 25, 26, 27, 45	Set	75	0001033	Contains 25, 26, 27, 45	Oel	Co sto store	
26	6051099	510 seal set	Set	46	510-046	Bolt 18/8 SS HEX 3/8BSW	1		
		Contains 25, 26, 27, 45		51	510-051	Captive sealing washer	1		
27	6051099	510 Seal set	Set	60 Assy 1	6051060 6051098	Chain stripper Operating lever assembly	1		
28	6051028	Contains 25, 26, 27, 45 Spring pin		1.35y I	0001000	Contains 9, 23, 24, 30, 44			
29	510-029	Screw SS CSK 2BA 12 7mm	1	Assy 2	6051099	510 Seal set	1		
30	510-030	Setscrew MS SKT 1/4BSW	1		0054007	Contains 25, 26, 27, 45			
31	510-031	Drum key	1	Assy 3	6051007	Main shaft & cone assembly Contains 4, 7, 25, 26, 28, 33			
33	6051033	Grease nipple metric	1			Contains 4, 7, 20, 20, 20, 35			

Servicing

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